

SLIDE GUIDE SGL TYPE

The NB slide guide SGL type is a linear motion bearing utilizing the rolling motion of ball elements along four rows of raceway grooves. It can be used in various applications due to its compactness and high load capacity.

STRUCTURE AND ADVANTAGES

The NB slide guide SGL type consists of a rail with 4 rows of precisely machined raceway grooves and a block assembly. The block assembly consists of the main body, ball elements, retainers, and return caps.

High Load Capacity and Long Life

The use of relatively large ball elements and raceway grooves machined to a radius close to that of the ball elements increases the contact area resulting in a high load capacity and a long travel life.

Low Friction

Because a 4-row/2-point contact design is used, low friction and stable motion characteristics are achieved even under a preloaded conditions.

Omni-Directional Load Capacity

The ball elements are positioned at 45° contact angle so that the load capacity is equal in four directions (above, below, right and left).

Absorption of Mounting Dimensional Error

Because the ball elements are positioned to increase their self-aligning characteristics, the dimensional error caused during installation is absorbed.

Anti-corrosion Specification

The rail and block assembly can be treated with low temperature black chrome treatment to increase the

corrosion resistance. This treatment is standardized with the symbol "LB". Stainless steel SGSS type is suitable for use in clean room application.

Dust Prevention

Side-seals are provided as a standard. To improve the dust prevention characteristics, under-seals, double-seals, scrapers, bellows and special rail mounting caps are also available.

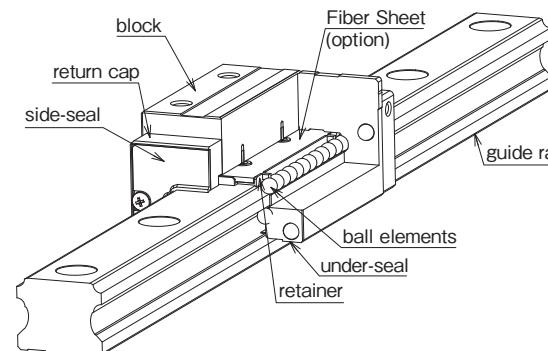
Fiber Sheet Extends Lubricant Replenishment Intervals

A lubricant-containing Fiber Sheet incorporated in the block supplies appropriate amount of lubricant to the raceway grooves at appropriate intervals, which can significantly extend the lubricant replenishment interval. (refer to page A-18)

REVERSE-SEAL

NB Reverse-seal realizes maintenance free by reducing grease leakage and loss. (refer to page A-19)

Figure A-48 Structure of SGL type Slide Guide



BLOCK TYPES

Eleven SGL block types are available depending on the material and mounting method.

SGL-F type P.A-42 SGLS-F type P.A-42	SGL-TF type P.A-44 SGLS-TF type P.A-44	SGL-HTF type P.A-46	SGL-HYF type P.A-48
high-rigidity short type	high-rigidity	high-rigidity	high-rigidity long type
SGL-E type P.A-50	SGL-TE type P.A-52	SGL-HTE type P.A-54	SGL-HYE type P.A-56
high-rigidity short flange type	high-rigidity flange type	high-rigidity flange type	high-rigidity long flange type
SGL-HTEX type P.A-58			high-rigidity six holes flange type

ACCURACY

Three accuracy grades are available: standard grade (blank), high grade (H), and precision grade (P).

Table A-18 Accuracy

part number	SGL15,20			SGL25,30,35			SGL45			unit : mm
	accuracy grade	standard	high	precision	standard	high	precision	standard	high	precision
accuracy symbol	blank	H	P	blank	H	P	blank	H	P	
allowable dimensional tolerance for height H	± 0.1	± 0.03	$-0.03 \sim 0$	± 0.1	± 0.04	$-0.04 \sim 0$	± 0.1	± 0.05	$-0.05 \sim 0$	
paired difference for height H	0.02	0.01	0.006	0.02	0.015	0.007	0.03	0.015	0.007	
allowable dimensional tolerance for width W	± 0.1	± 0.03	$-0.03 \sim 0$	± 0.1	± 0.04	$-0.04 \sim 0$	± 0.1	± 0.05	$-0.05 \sim 0$	
paired difference for width W	0.02	0.01	0.006	0.03	0.015	0.007	0.03	0.02	0.01	
Running parallelism of surface C to surface A										
Running parallelism of surface D to surface B										

refer to Figure A-49, 50

Figure A-49 Motion Accuracy

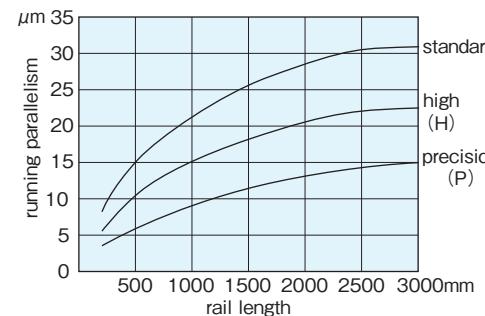
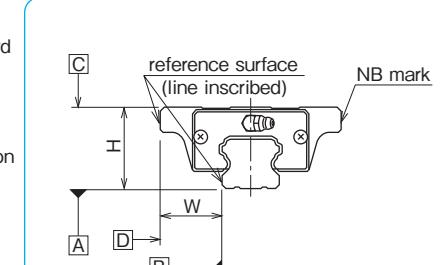


Figure A-50 Accuracy



PRELOAD

SGL type slide guides are available with a standard preload (blank), light preload (T1), and medium preload (T2).

Table A-19 Preload Symbol and Radial Clearance unit : μm

preload	standard	light	medium*
preload symbol	blank	T1	T2
SGL15	- 4~+2	-12~- 4	-
SGL20	- 5~+2	-14~- 5	-23~-14
SGL25	- 6~+3	-16~- 6	-26~-16
SGL30	- 7~+4	-19~- 7	-31~-19
SGL35	- 8~+4	-22~- 8	-35~-22
SGL45	-10~+5	-25~-10	-40~-25

Table A-20 Operating Conditions and Preload

preload	symbol	operating conditions
standard	blank	minute vibration is applied. accurate motion is required. moment is applied in a given direction.
	T1	light vibration is applied. light torsional load is applied. moment is applied.
	T2	shock and vibration are applied. over-hang load is applied. torsional load is applied.

* Frictional resistance may be affected by preload.

RAIL LENGTH

NB offers a variety of commonly used rails as standard rail lengths (described in each dimension table). Other than the standard rail length can also be offered.

In this case, if the N (N) dimension is different from the value in each dimension table, please indicate as shown in the example. Please inquire us about changing the P dimension. Please refer to the table values for the manufacturing range of N (N) dimensions.

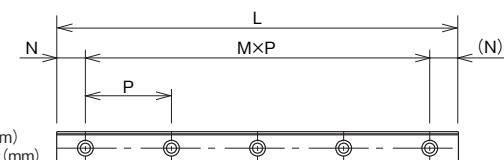
Although the rail length can be offered out of the recommended range, please be careful not to interfere with the mounting hole or affect the assembly accuracy.

Part number structure (Indicate after the overall rail length or rail mounting hole symbol)

SGL 15 TF 1 T1 -330 D (N=15) [N : (N) =15]

SGL 35 HTE B 2 -700 (N=25/35) P [N=25, (N) =35]

Figure A-51 Rail



L: length (mm) M: number of pitches P: hole pitch (mm)
N: distance from the end of the rail to the first hole center (mm)

MOUNTING

Slide guides are generally mounted by pushing the reference surface of the rail and block against the shoulder of the mounting surface. An undercut should be provided at the corner of the shoulder in order to avoid interference with the corner of the rail or block. The recommended shoulder height values are shown in Table A-30.

The screws to fasten the rail should be tightened equally using a torque wrench in order to secure the motion accuracy. The recommended torque values are listed in Table A-29. Please adjust the torque depending on the operating conditions.

Figure A-52 Mounting Reference Surface Profile

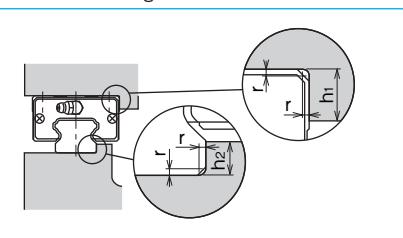


Table A-22 Recommended Torque unit : N·m

size	M3	M4	M5	M6	M8	M12
recommended torque	1.4	3.2	6.6	11.2	27.6	96.4

(for steel alloy screws)

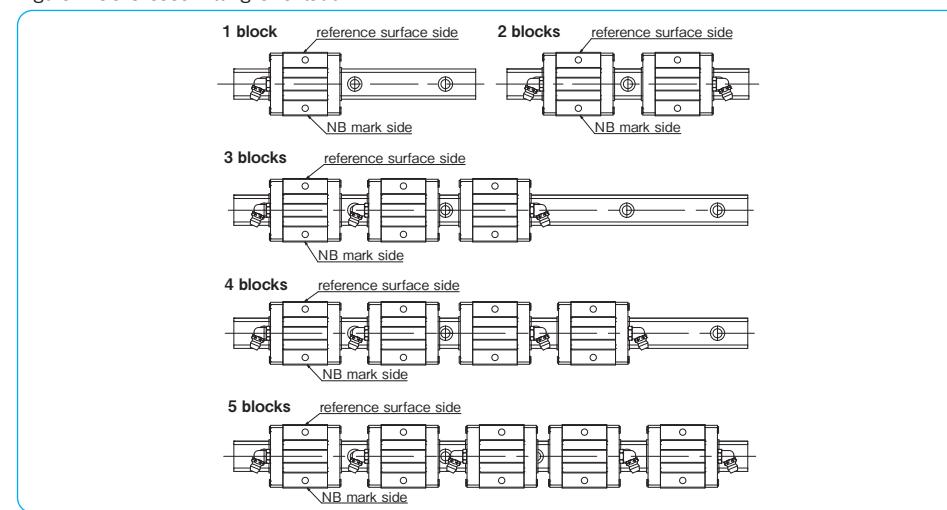
Table A-23 Shoulder Height Dimensions unit : mm

part number	h1	h2	r _{max.}
SGL15	4	3.5	0.5
SGL20	5	5	0.5
SGL25	5	5.5	1
SGL30	6	7.5	1
SGL35	6	8	1
SGL45	8	8	1

GREASE FITTING

A grease fitting is attached to the return cap of SGL type guide blocks for lubrication purposes. Unless otherwise specified, the orientation of the grease fitting is as shown in Figure A-59. When more than 6 blocks are used on one rail, the orientation of the grease fitting is same as the orientation of 3 to 5 block used on one rail.

Figure A-53 Grease Fitting Orientation

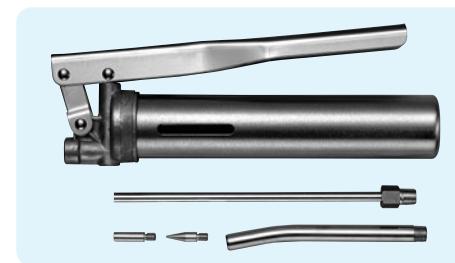


LUBRICATION

A high grade lithium soap based grease is applied to the NB slide guides prior to shipment for immediate use. Please relubricate with a similar type of grease periodically depending on the operating conditions. For use in clean rooms or vacuum environments, NB slide guides without grease are available upon request. Please contact NB for customer specified grease types.

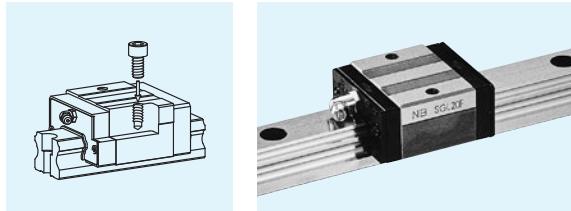
Please refer to page Eng-41 for details on the low dust generation grease.

A Grease Gun Set is available as a maintenance kit (refer to page Eng-44).



SGL-F TYPE

— High Rigidity Short Type —



part number structure

example specification	SGL 15 F B 2 T1 - 580 D P / W2 FS LB F J - KGLA
SGL: standard	
SGLS: anti-corrosion	
size	
block style	
seal (refer to page A-14)	
blank: with side-seals	
B: with side-seals + under-seals	
BW: with double-seals + under-seals	
BS: B + scraper	
BR: B + reverse-seals	
BWS: BW + scraper	
number of blocks attached to one rail	
preload symbol (refer to page A-40)	
blank: standard	
T1: light	
T2: medium	
total length of rail	
size of rail installation hole (D type rail is available only for SGL 15 and 30)	

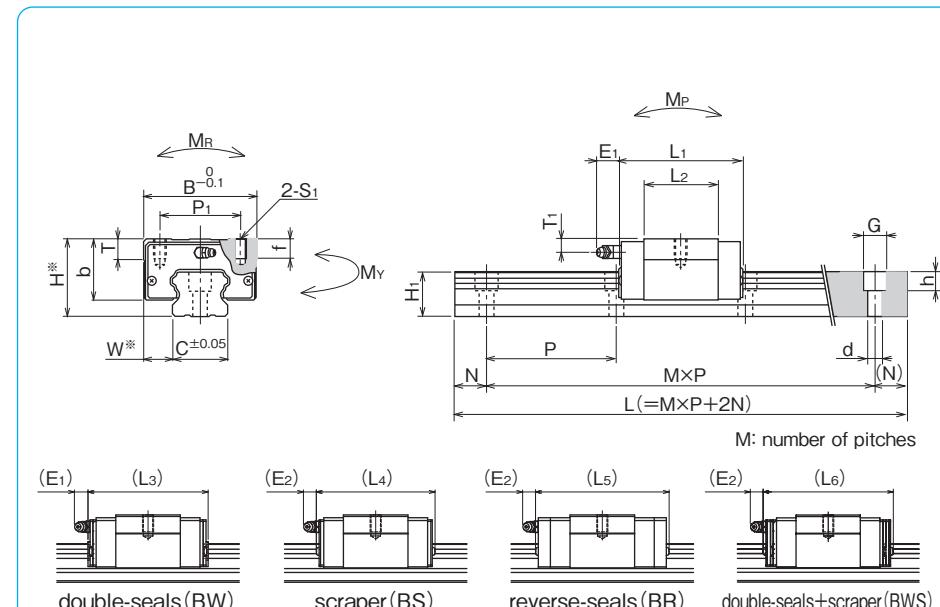
symbol for grease (refer to page Eng-40~)	
blank: standard grease	
KGLA: lithium-based grease	
KGU: urea-based grease	
KGF: anti-fretting grease	
with bellows (refer to page A-20)	
with rail mounting hole caps (refer to page A-17)	
with low temperature black chrome treatment	
with Fiber Sheet (refer to page A-18)	
symbol for number of axes*	
blank: single axis	
W2: 2 parallel axes	
W3: 3 parallel axes	
accuracy grade (refer to page A-39)	
blank: standard	
H: high	
P: precision	

*The symbol for the number of axes does not mean the number of rails ordered.

part number	assembly dimensions														block dimensions													
	standard	anti-corrosion	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
SGL15F	SGLS15F	24	9.5	34	40.7	22.7	46.9	47.3	54.3	53.5	26	M4	7	6	19.5	6												
SGL15F-D	SGLS15F-D																											
SGL20F	SGLS20F	28	11	42	47.9	29.5	54.1	54.5	65.5	60.7	32	M5	8	7.5	22													
SGL25F	SGLS25F	33	12.5	48	58.7	37.7	65.1	65.9	76.9	72.1	35	M6	9	8	26													
SGL30F	SGL30F-D	—	42	16	60	68	40	76.6	75.6	86.2	84.2	40	M8	12	9	32.5												
SGL35F		—	48	18	70	77	46	85.6	84.6	95.2	93.2	50			13	38												

part number	standard rail length															
	standard	anti-corrosion	L mm													
SGL15	SGLS15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000
SGL20	SGLS20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL25	SGLS25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL30	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400
SGL35	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



*Please refer to page A-39 for accuracy.

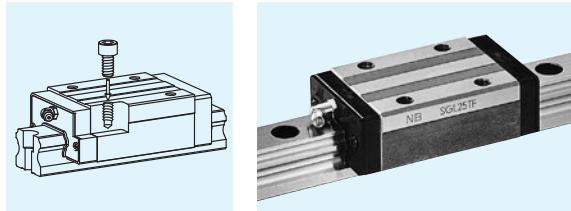
E ₂	T ₁	grease fitting	H ₁	guide rail dimensions				N	P	basic load rating	allowable static moment	mass	block size	
				C	d × G × h	N	P			dynamic C kN	static Co kN	M _P MP ₂ N · m	M _Y MY ₂ N · m	M _R N · m
5.4	5	pressed fitting	13.5	15	3.5×6×4.5 4.5×7.5×5.3			20	80	7.29	9.45	36.7 252	36.7 252	73.9
	6		16	20	6×9.5×8.5					11.9	14.8	71.9 447	71.9 447	159
	6.5		20	23	7×11×9					17.0	21.1	123 751	123 751	254
	9		24	28	7×11×9 9×14×12					23.0	28.7	195 1,260	195 1,260	417
	8.5		27.5	34	9×14×12					32.0	37.8	293 1,870	293 1,870	693

MP₂ and MY₂ are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

				maximum length
				mm
				standard anti-corrosion
1,120	1,240	1,360	1,480	2,000 1,480
1,240	1,360	1,480	1,600 1,660	3,000 1,480
1,240	1,360	1,480	1,600 1,660	3,000 1,480
1,480	1,640	1,720	1,800 1,880	3,000 —
1,480	1,640	1,720	1,800 1,880	3,000 —

SGL-TF TYPE

— High Rigidity Type —



part number structure

example specification
SGL 15 TF B 2 T1 - 580 D P / W2 FS LB F J - KGLASGL: standard
SGLS: anti-corrosion

size

block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

BWS: BW + scraper

number of blocks attached to one rail

preload symbol (refer to page A-40)

blank: standard

T1: light

T2: medium

total length of rail

size of rail installation hole (D type rail is available only for SGL 15 and 30)

symbol for grease (refer to page Eng-40~)

blank: standard grease

KGLA: lithium-based grease

KGU: urea-based grease

KGF: anti-fretting grease

with bellows (refer to page A-20)

with rail mounting hole caps (refer to page A-17)

with low temperature black chrome treatment

with Fiber Sheet (refer to page A-18)

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade (refer to page A-39)

blank: standard

H: high

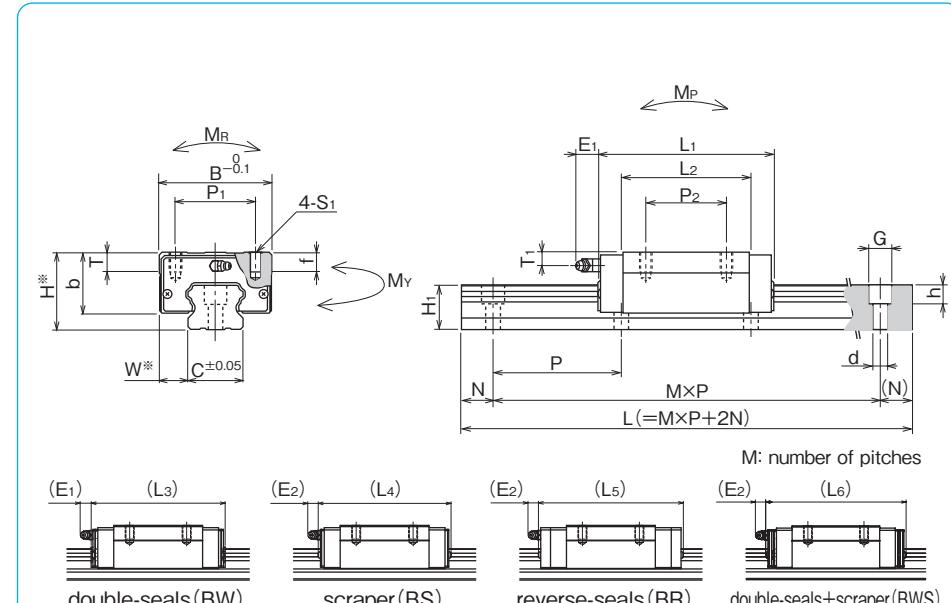
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number		assembly dimensions		block dimensions													
standard	anti-corrosion	H	W	B	L ₁	L ₂	L ₃	L ₄	L ₅	L ₆	P ₁	P ₂	S ₁	f	T	b	E ₁
SGL15TF	SGLS15TF	24	9.5	34	56.5	38.5	62.7	63.1	70.1	69.3	26	26	M4	7	6	19.5	6
SGL15TF-D	SGLS15TF-D																
SGL20TF	SGLS20TF	28	11	42	65.8	47.4	72	72.4	83.4	78.6	32	32	M5	8	7.5	22	12
SGL25TF	SGLS25TF	33	12.5	48	80	59	86.4	87.2	98.2	93.4	35	35	M6	9	8	26	
SGL30TF	SGLS30TF	—	16	60	95.7	67.7	104.3	103.3	113.9	111.9	40	40	M8	12	9	32.5	
SGL30TF-D	SGLS30TF-D																
SGL35TF	SGLS35TF	—	18	70	109	78	117.6	116.6	127.2	125.2	50	50		13	38		

part number		standard rail length L mm															
standard	anti-corrosion	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	
SGL15	SGLS15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	
SGL20	SGLS20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL25	SGLS25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL30	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	
SGL35	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



*Please refer to page A-39 for accuracy.

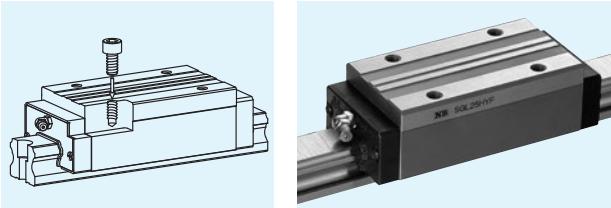
E ₂	T ₁	grease fitting	H ₁	C	guide rail dimensions		N	P	basic load rating	allowable static moment	mass block	guide rail	block size					
					d	G			dynamic C kN	static Co kN								
5.4	5	pressed fitting	13.5	15	3.5×6×4.5		20	80	10.6	16.2	99.5	99.5	126	0.2	1.3	15		
					4.5×7.5×5.3				16.3	23.2	165	165	250	0.3	2.1	20		
			B-M6F	20	6×9.5×8.5				24.7	36.3	334	334	437	0.4	3.0	25		
					7×11×9				33.6	49.2	528	528	716	0.8	4.6	30		
					7×11×9				46.6	64.8	796	796	1,180	1.3	6.2	35		
					9×14×12				4,290	4,290	4,290	4,290						

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

		maximum length mm
		standard anti-corrosion
1,120	1,240	1,360 1,480
1,240	1,360	1,480 1,600 1,660 1,720 1,840 1,960
1,240	1,360	1,480 1,600 1,660 1,720 1,840 1,960
1,480	1,640	1,720 1,800 1,880 1,960
1,480	1,640	1,720 1,800 1,880 1,960

SGL-HYF TYPE

— High Rigidity Long Type —

**part number structure**example **SGL|15|HYF|B|2|T1-580|P/W2|FS|LB|F|J-KGLA**

SGL type

size

block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

BWS: BW + scraper

number of blocks attached to one rail

preload symbol (refer to page A-40)

blank: standard

T1: light

T2: medium

total length of rail

symbol for grease
(refer to page Eng-40~)
blank: standard grease
KGLA: lithium-based grease
KGU: urea-based grease
KGF: anti-fretting grease

with bellows (refer to page A-20)

with rail mounting hole caps (refer to page A-17)

with low temperature black chrome treatment

with Fiber Sheet (refer to page A-18)

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade (refer to page A-39)

blank: standard

H: high

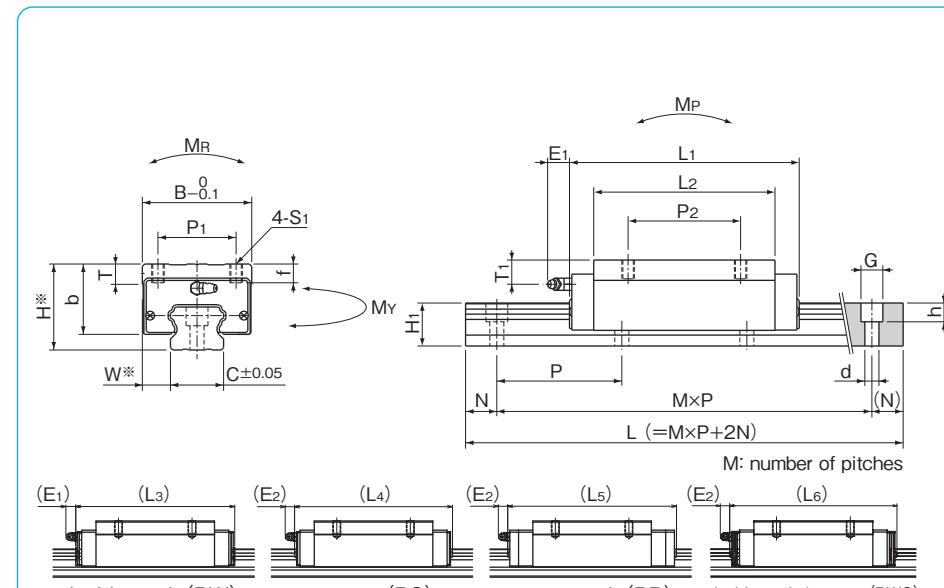
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions																	
	H mm	W mm	B mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	L ₅ mm	L ₆ mm	P ₁ mm	P ₂ mm	S ₁ mm	f mm	T mm	b mm	E ₁ mm	E ₂ mm	
SGL15HYF	28	9.5	34	79	61	85.2	85.6	92.6	91.8	26	26	M4	5	6	23.7	6	5.4	
SGL20HYF	30	12	44	96	77.6	102.2	102.6	113.6	108.8	32	50	M5	6	9.5	24	12	11	
SGL25HYF	40	12.5	48	109	88	115.4	116.2	127.2	122.4	35		M6	8	9	33			
SGL30HYF	45	16	60	129	101	137.6	136.6	147.2	145.2	40		M8	10		35.5			
SGL35HYF	55	18	70	147	116	155.6	154.6	165.2	163.2	50		M8	12	13	45			
SGL45HYF	70	20.5	86	171	134	179.5	180	190.7	188.6	60		M10	17	15	60	15	15	

part number	standard rail length L mm																	
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120		
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120		
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240		
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240		
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480		
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480		
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145		

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



*Please refer to page A-39 for accuracy.

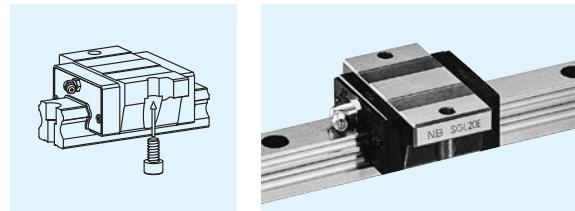
T ₁ mm	grease fitting	guide rail dimensions					basic load rating dynamic C kN	allowable static moment M _P M _{P2} N · m	allowable static moment M _Y M _{Y2} N · m	mass block kg	mass guide rail kg/m	block size			
		H ₁ mm	C mm	d × G × h mm	N mm	P mm									
9	pressed fitting	13.5	15	4.5×7.5×5.3	20	60	14.6	25.6	238 1,200	200	0.3	1.3	15		
		16	20	6×9.5×8.5			23.9	40.2	467 2,250	432	0.5	2.1	20		
		20	23	7×11×9			32.8	54.5	723 3,480	655	0.9	3.0	25		
		24	28	9×14×12			44.6	73.8	1,140 5,680	1,070	1.3	4.6	30		
		27.5	34				61.9	97.2	1,720 8,480	1,780	2.2	6.2	35		
20	B-PT1/8	36.5	45	14×20×17	22.5	105	91.4	134	2,680 13,300	3,080	4.0	10.5	45		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

maximum length mm
2,000
3,000
3,000
3,000
3,000
3,000

SGL-E TYPE

— High Rigidity Short Flange Type —

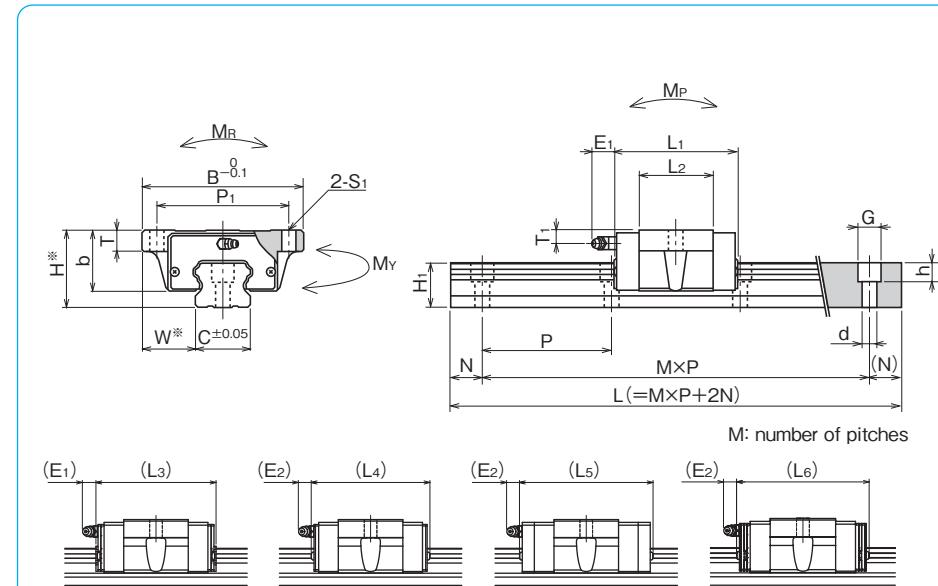


part number structure

example	SGL	15	E	B	2	T1	-580	D	P	/W2	FS	LB	F	J	-KGLA
SGL type															
size															
block style															
seal (refer to page A-14)															
blank: with side-seals															
B: with side-seals + under-seals															
BW: with double-seals + under-seals															
BS: B + scraper															
BR: B + reverse-seals															
BWS: BW + scraper															
number of blocks attached to one rail															
preload symbol (refer to page A-40)															
blank: standard															
T1: light															
T2: medium															
total length of rail															
size of rail installation hole (D type rail is available only for SGL 15 and 30)															
accuracy grade (refer to page A-39)															
blank: standard															
H: high															
P: precision															

*The symbol for the number of axes does not mean the number of rails ordered.

part number	assembly dimensions		block dimensions												
	H mm	W mm	B mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	L ₅ mm	L ₆ mm	P ₁ mm	S ₁ mm	T mm	b mm	E ₁ mm	E ₂ mm
SGL15E	24	18.5	52	40.7	22.7	46.9	47.3	54.3	53.5	41	4.5	7	19.5	6	5.4
SGL15E-D															
SGL20E	28	19.5	59	47.9	29.5	54.1	54.5	65.5	60.7	49	5.5	9	22		
SGL25E	33	25	73	58.7	37.7	65.1	65.9	76.9	72.1	60	7		26		
SGL30E	42	31	90	68	40	76.6	75.6	86.2	84.2	72		9	32.5		
SGL30E-D															
SGL35E	48	33	100	77	46	85.6	84.6	95.2	93.2	82		13	38		



*Please refer to page A-39 for accuracy.

T ₁ mm	grease fitting	H ₁ mm	C mm	guide rail dimensions		N mm	P mm	basic load rating dynamic C kN	allowable static load Co kN	allowable static moment Mp N·m	allowable static moment My N·m	mass block kg	mass guide rail kg/m	block size			
				d mm	G mm												
5	pressed fitting	13.5	15	3.5×6×4.5 4.5×7.5×5.3		20	60	7.29	9.45	36.7 252	36.7 252	73.9	0.1	1.3	15		
		16	20	6×9.5×8.5				11.9	14.8	71.9 447	71.9 447	159	0.2	2.1	20		
		20	23	7×11×9				17.0	21.1	123 751	123 751	254	0.4	3.0	25		
		24	28	7×11×9 9×14×12				23.0	28.7	195 1,260	195 1,260	417	0.6	4.6	30		
		27.5	34	9×14×12				32.0	37.8	293 1,870	293 1,870	693	0.9	6.2	35		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN=102kgf 1N·m=0.102kgf·m

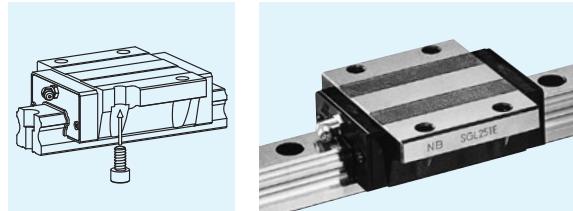
part number	standard rail length L mm															
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.

			maximum length mm
1,240	1,360	1,480	2,000
1,360	1,480	1,600	3,000
1,360	1,480	1,660	3,000
1,640	1,720	1,800	3,000
1,640	1,720	1,800	3,000

SGL-TE TYPE

— High Rigidity Flange Type —



part number structure

example **SGL 15 TE B2 T1 -580 D P/W2 FS LB F J -KGLA**

SGL type

size

block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

BWS: BW + scraper

number of blocks attached to one rail

preload symbol (refer to page A-40)

blank: standard

T1: light

T2: medium

total length of rail

size of rail installation hole (D type rail is available only for SGL 15 and 30)

symbol for grease
(refer to page Eng-40~)
blank: standard grease
KGLA: lithium-based grease
KGU: urea-based grease
KGF: anti-fretting grease

with bellows (refer to page A-20)

with rail mounting hole caps (refer to page A-17)

with low temperature black chrome treatment

with Fiber Sheet (refer to page A-18)

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade (refer to page A-39)

blank: standard

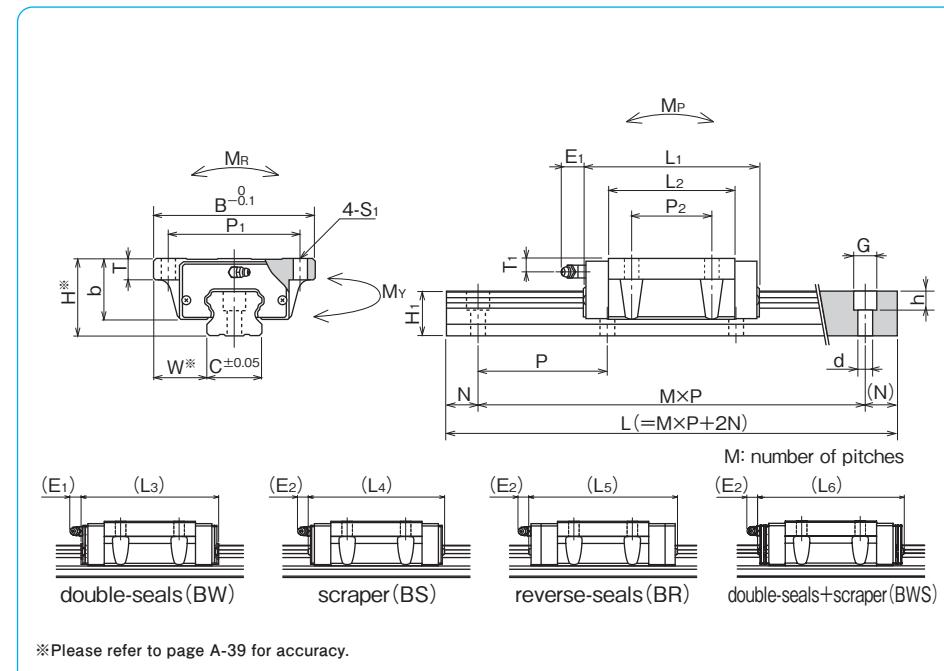
H: high

P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions																	
	H	W	B	L ₁	L ₂	L ₃	L ₄	L ₅	L ₆	P ₁	P ₂	S ₁	T	b	E ₁	E ₂		
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
SGL15TE	24	18.5	52	56.5	38.5	62.7	63.1	70.1	69.3	41	26	4.5	7	19.5	6	5.4		
SGL15TE-D																		
SGL20TE	28	19.5	59	65.8	47.4	72	72.4	83.4	78.6	49	32	5.5	9	22				
SGL25TE	33	25	73	80	59	86.4	87.2	98.2	93.4	60	35	7		26				
SGL30TE	42	31	90	95.7	67.7	104.3	103.3	113.9	111.9	72	40		10	32.5				
SGL30TE-D																		
SGL35TE	48	33	100	109	78	117.6	116.6	127.2	125.2	82	50		9	13	38			

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



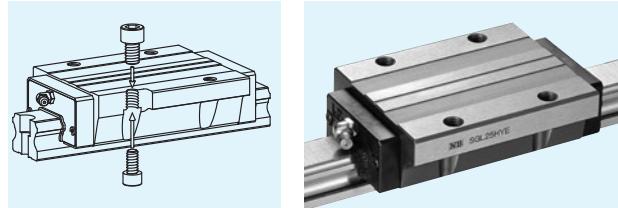
*Please refer to page A-39 for accuracy.

T ₁ mm	grease fitting	guide rail dimensions					basic load rating dynamic C kN	allowable static moment M _P M _{P2} N · m	allowable static moment M _y M _{y2} N · m	mass block kg	mass guide rail kg/m	block size
		H ₁ mm	C mm	d × G × h mm	N mm	P mm						
5	pressed fitting	13.5	15	3.5×6×4.5 4.5×7.5×5.3			10.6 16.3 24.7 33.6 46.6	99.5 16.2 165 334 796	99.5 565 165 334 796	126 250 437 716 1,180	0.2 0.3 0.6 1.0 1.5	15
		16	20	6×9.5×8.5				165 897	165 897			
		20	23	7×11×9				334 1,740	334 1,740			
		24	28	7×11×9 9×14×12				528 2,880	528 2,880			
		27.5	34	9×14×12				4,290	4,290			
M _{P2} and M _{y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m												

		maximum length mm
1,240	1,360	1,480
1,360	1,480	1,600
1,360	1,480	1,660
1,640	1,720	1,800
1,640	1,720	1,880

SGL-HYE TYPE

— High Rigidity Long Flange Type —



part number structure

example **SGL|15|HYE|B|2|T1-580|P/W2|FS|LB|F|J-KGLA**

SGL type
size
block style

seal (refer to page A-14)
blank: with side-seals
B: with side-seals + under-seals
BW: with double-seals + under-seals
BS: B + scraper

BR: B + reverse-seals
BWS: BW + scraper

number of blocks attached to one rail

preload symbol (refer to page A-40)
blank: standard
T1: light
T2: medium

total length of rail

symbol for grease
(refer to page Eng-40~)
blank: standard grease
KGLA: lithium-based grease
KGU: urea-based grease
KGF: anti-fretting grease

with bellows (refer to page A-20)
with rail mounting hole caps (refer to page A-17)

with low temperature black chrome treatment
with Fiber Sheet (refer to page A-18)

symbol for number of axes*

blank: single axis
W2: 2 parallel axes
W3: 3 parallel axes

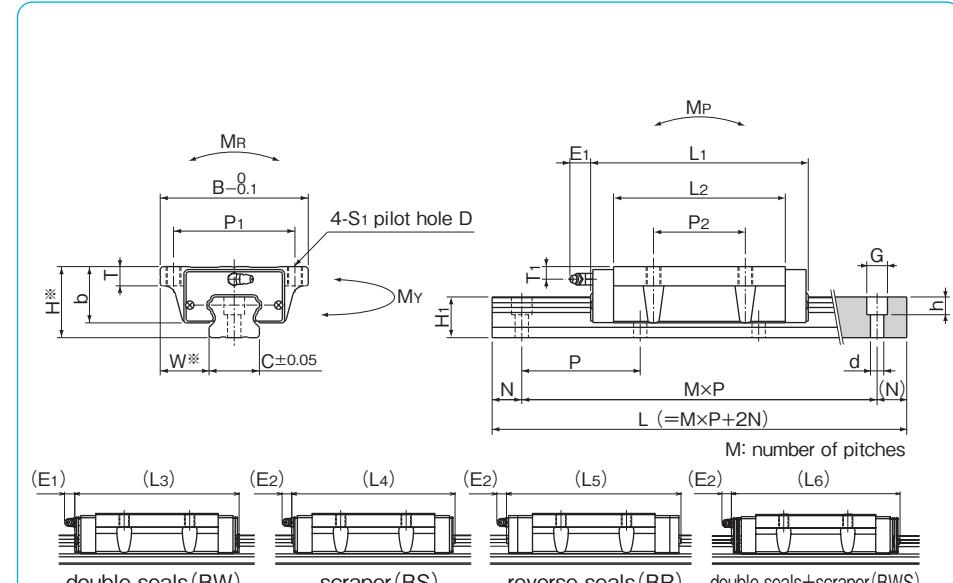
accuracy grade (refer to page A-39)
blank: standard
H: high
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	assembly dimensions		block dimensions															
	H mm	W mm	B mm	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	L6 mm	P1 mm	P2 mm	S1 mm	D mm	T mm	b mm	E1 mm	E2 mm	
SGL15HYE	24	16	47	79	61	85.2	85.6	92.6	91.8	38	30	M5	4.4	7.5	19.7	6	5.4	
SGL20HYE	30	21.5	63	96	77.6	102.2	102.6	113.6	108.8	53	40	M6	5.4	10.5	24			
SGL25HYE	36	23.5	70	109	88	115.4	116.2	127.2	122.4	57	45	M8	6.8	12.5	29			
SGL30HYE	42	31	90	129	101	137.6	136.6	147.2	145.2	72	52	M10	8.5	10	32.5			
SGL35HYE	48	33	100	147	116	155.6	154.6	165.2	163.2	82	62			13	38			
SGL45HYE	60	37.5	120	171	134	179.5	180	190.7	188.6	100	80	M12	10.5	15	50	15	15	

part number	standard rail length L mm																	
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120		
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120		
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240		
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240		
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480		
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480		
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145		

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



*Please refer to page A-39 for accuracy.

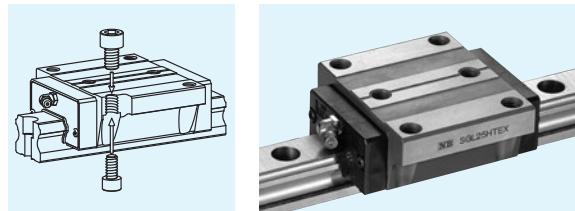
T1 mm	grease fitting	guide rail dimensions					basic load rating dynamic C kN	allowable static moment Mp M _{P2} N · m	allowable static moment My M _{Y2} N · m	mass block kg	mass guide rail kg/m	block size			
		H1 mm	C mm	d × G × h mm	N	P									
5	pressed fitting	13.5	15	4.5 × 7.5 × 5.3	20	60	14.6	25.6	238 1,200	200	0.3	1.3	15		
		16	20	6 × 9.5 × 8.5			23.9	40.2	467 2,250	432	0.7	2.1	20		
		20	23	7 × 11 × 9			32.8	54.5	723 3,480	655	1.0	3.0	25		
		24	28	9 × 14 × 12			44.6	73.8	1,140 5,680	1,070	1.5	4.6	30		
		27.5	34				61.9	97.2	1,720 8,480	1,780	2.2	6.2	35		
10	B-PT1/8	36.5	45	14 × 20 × 17	22.5	105	91.4	134	2,680 13,300	3,080	4.0	10.5	45		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

maximum length mm
1,240
1,360
1,480
1,600
1,720
1,840
1,960
2,000
3,000
3,000
3,000
3,000
3,000
3,000
3,000

SGL-HTEX TYPE

— High Rigidity Six hole Flange Type —



part number structure

example **SGL|15|HTEX|B|2|T1-580|P/W2|FS|LB|F|J-KGLA**

SGL type

size

block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

BWS: BW + scraper

number of blocks attached to one rail

preload symbol (refer to page A-40)

blank: standard

T1: light

T2: medium

total length of rail

symbol for grease
(refer to page Eng-40~)

blank: standard grease

KGLA: lithium-based grease

KGU: urea-based grease

KGF: anti-fretting grease

with bellows (refer to page A-20)

with rail mounting hole caps (refer to page A-17)

with low temperature black chrome treatment

with Fiber Sheet (refer to page A-18)

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade (refer to page A-39)

blank: standard

H: high

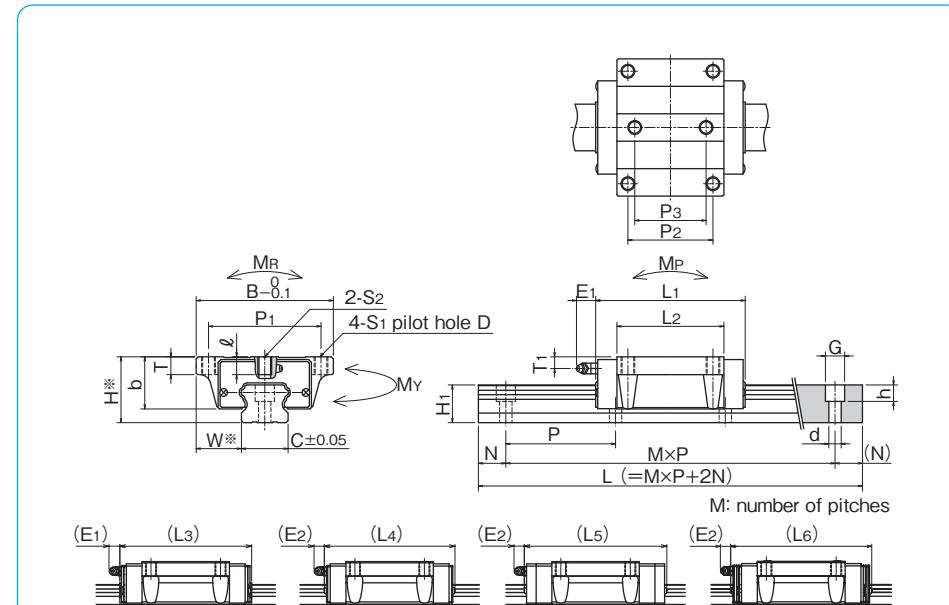
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions																	
	H	W	B	L ₁	L ₂	L ₃	L ₄	L ₅	L ₆	P ₁	P ₂	S ₁	D	T	P ₃	S ₂	f	b
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
SGL15HTEX	24	16	47	56.5	38.5	62.7	63.1	70.1	69.3	38	30	M5	4.4	7.5	26	M5	6	19.7
SGL20HTEX	30	21.5	63	71.6	53.2	77.8	78.2	89.2	84.4	53	40	M6	5.4	10.5	35	M6	8	24
SGL25HTEX	36	23.5	70	80	59	86.4	87.2	98.2	93.4	57	45	M8	6.8	12.5	40	M8	10	29
SGL30HTEX	42	31	90	95.7	67.7	104.3	103.3	113.9	111.9	72	52	M10	8.5	10	44	M10	13	32.5
SGL35HTEX	48	33	100	109	78	117.6	116.6	127.2	125.2	82	62		13	52	13		38	
SGL45HTEX	60	37.5	120	139	102	147.5	148	158.7	156.6	100	80	M12	10.5	15	60	M12	14	50

part number	standard rail length L mm																	
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120		
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120		
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240		
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240		
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480		
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480		
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145		

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



*Please refer to page A-39 for accuracy.

E ₁	E ₂	T ₁	grease fitting	H ₁	guide rail dimensions			N	P	basic load rating dynamic C kN	allowable static moment MP M _{P2} N·m	allowable static moment My M _{Y2} N·m	mass block kg	mass guide rail kg/m	block size				
					C	d×G×h	N												
6	5.4	5	pressed fitting	13.5	15	4.5×7.5×5.3	20	60	105	10.6	16.2	99.5 565	99.5 565	126	0.2	1.3			
				16	20	6×9.5×8.5				18.3	27.5	226 1,180	226 1,180	296	0.4	2.1			
				20	23	7×11×9				24.7	36.3	334 1,740	334 1,740	437	0.6	3.0			
				24	28	9×14×12				33.6	49.2	528 2,880	528 2,880	716	1.0	4.6			
				27.5	34					46.6	64.8	796 4,290	796 4,290	1,180	1.5	6.2			
				15	15	10				74.7	101	1,550 8,250	1,550 8,250	2,310	3.1	10.5			

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN=102kgf 1N·m=0.102kgf·m

maximum length mm
1,240
1,360
1,480
1,600
1,660
1,720
1,840
1,960
2,000
3,000
3,000
3,000
3,000
3,000
3,000
3,000
3,000
3,000
2,250
2,355
2,460
2,565
2,670
2,775
2,880
2,985